



- 1 Offer the arch up so that the rear of the front arch is above the sill and level with the bottom of the wing. Then move to suit the curved tip on the front wing. When you are happy where this is drill through 2 screw inserts with a 2mm drill.
- 2 Put on the sealing strip and cut to length before screwing and capping the arch via the two holes. Drill through the other inserts and screw up not forgetting the black caps.
- 3 Repeat this on the other front arch.
- 4 The rears need to be centralised by eye because the radius arms only move the wheel backwards, this is important if you have fitted very large diameter tyres.
- 5 The arches are designed to be above the sill or rock slider.

NOTE: The arches with a small curve at the tip are the front arches and this tip matches the front wing curve. The rears are flat and not handed.

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